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**TECHNICAL SPECIFICATION SHEET (J-233)**

**DESCRIPTION:** J-233 grade of polyester film is one side chemically pre-coated and other side PLAIN. Film complies with FDA and EC regulations.

**APPLICATIONS:** Designed specifically for surface printing with UV cure ink and many other flexible packaging applications require high quality printing.

**SALIENT FEATURES:**

- Excellent adhesion to solvent base inks and coatings
- Good clarity for reverse printing
- Excellent Machinability
- Excellent Mechanical and thermal Properties
- Excellent for printing and lamination

**TECHNICAL DATA**

PROPERTIES		TEST METHOD	UNIT	J-233	
<b>PHYSICAL</b>					
Thickness		ASTM D 374	Micron (Gauge)	10 (40)	12 (48)
Yield		JPFTM	m <sup>2</sup> /kg (in <sup>2</sup> /lb)	71.4 (50200)	59.5 (41800)
<b>OPTICAL</b>					
Haze (Max)		ASTM D 1003	%	3.5	3.5
Total Luminous Transmission		ASTM D 1003	%	89	89
<b>MECHANICAL</b>					
Tensile Strength (Min)	MD	ASTM D 882	Kg/cm <sup>2</sup> (psi)	2000 (28500)	2000 (28500)
	TD	ASTM D 882	Kg/cm <sup>2</sup> (psi)	1900 (27000)	1900 (27000)
Elongation (Min)	MD	ASTM D 882	%	90	90
	TD	ASTM D 882	%	90	90
Coefficient of friction (Side-A / B) (Max)	St	ASTM D 1894	—	0.50	0.45
	Dy	ASTM D 1894	—	0.45	0.40
<b>THERMAL</b>					
Shrinkage (150°C / 30) (Max)	MD	ASTM D 1204	%	2.8	2.8
	TD	ASTM D 1204	%	0.4	0.4
<b>SURFACE</b>					
Wetting tension (coated side)		ASTM D 2578	dyne/cm	42	42
<b>BARRIER</b>					
WVTR (38 °C & 90% RH) (Max)		ASTM E-398	g / m <sup>2</sup> / day (g / 100 inch <sup>2</sup> / day)	55 (3.6)	45 (3.0)
OTR (23 °C & 0% RH) (Max)		ASTM D-3985	cc / m <sup>2</sup> / day (cc / 100 inch <sup>2</sup> / day)	130 (8.5)	110 (7.0)

The values given in this technical datasheet are typical performance data and are believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. JINDAL POLY FILMS LIMITED suggests the customer to confirm these values and product compatibility prior to their use and the company offers neither guarantee nor accepts any responsibility for the fitness of the product for any particular use.

JPFTM: JINDAL POLY FILMS TEST METHOD, MD: MACHINE DIRECTION, TD: TRANSVERSE DIRECTION

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