

**HEAD OFFICE:**

Plot No. – 12, Sector B1, Local Shopping Complex, Vasant Kunj,
New Delhi - 110 070 (INDIA).
Tel: 0091-11-26139256 – 265, Fax: 0091-11-26125739
Web site: www.jindalpoly.com

TECHNICAL SPECIFICATION SHEET (J-232)

DESCRIPTION: J-232 grade of polyester film is one side chemically pre-coated (acrylic) and other side corona treated. Film complies with FDA and EC regulations.

APPLICATIONS: Designed for many flexible packaging applications require high quality printing. Single film for dual purpose

SALIENT FEATURES:

- Excellent adhesion to solvent base inks and coatings
- Good clarity for reverse printing
- Excellent Machinability
- Excellent Mechanical and thermal Properties
- Excellent for printing and lamination

TECHNICAL DATA

PROPERTIES		TEST METHOD	UNIT	J-232		
PHYSICAL						
Thickness		ASTM D 374	Micron (Gauge)	10 (40)	12 (48)	23 (92)
Yield		JPFTM	m ² /kg (in ² /lb)	71.4 (50200)	59.5 (41800)	31 (21800)
OPTICAL						
Haze (Max)		ASTM D 1003	%	3.5	3.5	4.0
Total Luminous Transmission		ASTM D 1003	%	89	89	89
MECHANICAL						
Tensile Strength (Min)	MD	ASTM D 882	Kg/cm ² (psi)	2000 (28500)	2000 (28500)	2000 (28500)
	TD	ASTM D 882	Kg/cm ² (psi)	1900 (27000)	1900 (27000)	1900 (27000)
Elongation (Min)	MD	ASTM D 882	%	90	90	90
	TD	ASTM D 882	%	90	90	90
Coefficient of friction (Side-A / B) (Max)	St	ASTM D 1894	—	0.50	0.45	0.45
	Dy	ASTM D 1894	—	0.45	0.40	0.40
THERMAL						
Shrinkage (150 ^o C / 30) (Max)	MD	ASTM D 1204	%	2.8	2.8	2.8
	TD	ASTM D 1204	%	0.4	0.4	0.4
SURFACE						
Wetting tension (coated side) (Min)		ASTM D 2578	dyne/cm	42	42	42
Wetting tension (corona side) (Min)		ASTM D 2578	dyne/cm	54	54	54
BARRIER						
WVTR (38 ^o C & 90% RH) (Max)		ASTM E-398	g / m ² / day (g / 100 inch ² / day)	55 (3.6)	45 (3.0)	28 (1.8)
OTR (23 ^o C & 0% RH) (Max)		ASTM D-3985	cc / m ² / day (cc / 100 inch ² / day)	130 (8.5)	110 (7.0)	70 (4.5)

The values given in this technical datasheet are typical performance data and are believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. JINDAL POLY FILMS LIMITED suggests the customer to confirm these values and product compatibility prior to their use and the company offers neither guarantee nor accepts any responsibility for the fitness of the product for any particular use.

JPFTM: JINDAL POLY FILMS TEST METHOD, MD: MACHINE DIRECTION, TD: TRANSVERSE DIRECTION

WORKS:

28 - KM, Stone, Nashik - Igatpuri Road,
Village : Mundegaon, Maharashtra
Phone : + 91 2553 229100, 231002 / 3 / 5
Fax: + 91 2553 231004