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TECHNICAL SPECIFICATION SHEET (J-232)

DESCRIPTION: J-232 grade of polyester film is one side chemically pre-coated and other side corona treated. Film complies with FDA and EC regulations.

APPLICATIONS: Designed for many flexible packaging applications require high quality printing. Single film for dual purpose

SALIENT FEATURES:

- Excellent adhesion to solvent base inks and coatings
- Good clarity for reverse printing
- Excellent Machinability
- Excellent Mechanical and thermal Properties
- Excellent for printing and lamination

TECHNICAL DATA					
PROPERTIES		TEST METHOD	UNIT	J-232	
PHYSICAL					
Thickness		ASTM D 374	Micron (Gauge)	10 (40)	12 (48)
Yield		JPFTM	m ² /kg (in ² /lb)	71.4 (50200)	59.5 (41800)
OPTICAL					
Haze (Max)		ASTM D 1003	%	3.5	3.5
Total Luminous Transmission		ASTM D 1003	%	89	89
MECHANICAL					
Tensile Strength	MD	ASTM D 882	Kg/cm ² (psi)	2000 (28500)	2000 (28500)
	TD	ASTM D 882	Kg/cm ² (psi)	1900 (27000)	1900 (27000)
Elongation	MD	ASTM D 882	%	90	90
	TD	ASTM D 882	%	90	90
Coefficient of friction (Side-A / B) (Max)	St	ASTM D 1894	–	0.50	0.45
	Dy	ASTM D 1894	–	0.45	0.40
THERMAL					
Shrinkage (150°C / 30) (Max)	MD	ASTM D 1204	%	2.8	2.8
	TD	ASTM D 1204	%	0.4	0.4
SURFACE					
Wetting tension (coated side) (Min)		ASTM D 2578	dyne/cm	42	42
Wetting tension (corona side) (Min)		ASTM D 2578	dyne/cm	54	54
BARRIER					
WVTR (38 °C & 90% RH) (Max)		ASTM E-398	g / m ² / day (g / 100 inch ² / day)	55 (3.6)	45 (3.0)
OTR (23 °C & 0% RH) (Max)		ASTM D-3985	cc / m ² / day (cc / 100 inch ² / day)	130 (8.5)	110 (7.0)

The values given in this technical datasheet are typical performance data and are believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. JINDAL POLY FILMS LIMITED suggests the customer to confirm these values and product compatibility prior to their use and the company offers neither guarantee nor accepts any responsibility for the fitness of the product for any particular use.

JPFTM: JINDAL POLY FILMS TEST METHOD, MD: MACHINE DIRECTION, TD: TRANSVERSE DIRECTION

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