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**TECHNICAL DATA SHEET
OPP FILMS**

TRANSPARENT BOTH SIDE HEAT SEALABLE ONE SIDE CORONA TREATED

JS18/20/25/30/35/40/50H1

STRUCTURAL CONFIGURATION

- CORONA TREATED HEAT SEALABLE SKIN
- MODIFIED TRANSPARENT INNER SKIN
- TRANSPARENT CORE
- MODIFIED TRANSPARENT INNER SKIN
- UNTREATED HEAT SEALABLE SKIN

APPLICATIONS :

TRANSPARENT, BOTH SIDE HEAT SEALABLE ONE SIDE CORONA TREATED FILM FOR SINGLE / TWO PLY PRINTING LAMINATION APPLICATION

DESCRIPTION :

Transparent, Both Side Heat Sealable, One Side Corona Treated OPP Film with Excellent Barrier, Clarity, Slip and Antistatic Properties for Single / Two Ply Printing Laminate Application. The corona treated side is specifically designed for excellent adhesion of inks and lamination adhesive during conversion. Both the sides exhibit excellent hot-tack and seal strength.

SALIENT FEATURES :

- Excellent Hot-Tack and Seal Strength on Both Sides
- High Surface Gloss and Transparency
- Very Good Barrier Properties
- Excellent Slip and Antistatic Properties
- Excellent Surface Treatment Retention
- Excellent Adhesion of Inks and Adhesive on Treated Side
- Excellent Machinability
- Excellent Mechanical Properties
- Excellent Dimensional Stability

TECHNICAL DATA									
PROPERTIES	TEST METHOD	UNIT	JS18H1	JS20H1	JS25H1	JS30H1	JS35H1	JS40H1	JS50H1
PHYSICAL									
Thickness	ASTM D 374	Micron	18	20	25	30	35	40	50
Grammage	JPFTM	gm/m ²	16.4	18.2	22.7	27.3	31.8	36.4	45.5
Yield	JPFTM	m ² /kg	60.9	55.0	44.0	36.6	31.4	27.4	21.9
SURFACE									
Treatment Level (Min)	ASTM D 2578	dyne/cm	40	40	40	40	40	40	40
OPTICAL									
Haze (Max)	ASTM D 1003	%	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Gloss (Min) at 45° Angle	ASTM D 2457	-	90	90	90	90	90	90	90
MECHANICAL									
Coefficient of Friction (Max)	ASTM D 1894	Static	0.40	0.40	0.40	0.40	0.40	0.40	0.40
		Kinetic	0.38	0.38	0.38	0.38	0.38	0.38	0.38
Tensile Strength (Min)	ASTM D 882	kg/cm ² MD	1400	1400	1500	1500	1500	1500	1500
		TD	2900	2900	3000	3000	3000	3000	3000
Modulus (Min)	ASTM D 882	kg/cm ² MD	19000	19000	20000	20000	20000	20000	20000
		TD	34000	34000	35000	35000	35000	35000	35000
Elongation (Max)	ASTM D 882	% MD	160	160	150	150	150	150	150
		TD	60	60	50	50	50	50	50
THERMAL									
Shrinkage (Max) at 120°C / 5 min	JPFTM	% MD	3.5	3.5	3.5	3.5	3.5	3.5	3.5
		TD	1.5	1.5	1.5	1.5	1.5	1.5	1.5
Seal Initiation Temperature (Max)	JPFTM	°C	118	118	120	120	120	120	120
Sealing Strength (Min) at 120°C / 2 Bar / 1 Sec	JPFTM	gms/25mm	450	450	450	450	450	450	450
BARRIER									
Water Vapour Transmission Rate	ASTM E 398	gm/m ² /24h	6.5	6.0	5.0	4.0	3.0	2.5	2.0
Oxygen Gas Transmission Rate	ASTM D 3985	cc/m ² /24h	1850	1800	1700	1600	1500	1500	1400

The values given in this technical datasheet are typical performance data and are believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. JINDAL POLY FILMS LIMITED suggests the customer to confirm these values and product compatibility prior to their use and the company offers neither guarantee nor accept any responsibility for the fitness of the product for any particular use.